

CLAIMS

What is claimed is:

- 1     1.     A heat exchanger comprising: a body having a conducting portion in contact with a heat  
2           source configured along a plane, wherein the conducting portion conducts heat from the  
3           heat source to a heat exchanging layer configured within the body, the body including at  
4           least one inlet port and at least one outlet port, wherein the at least one inlet port channels  
5           fluid through the heat exchanging layer from a first side proximal to the conducting  
6           portion to a second side distal to the conducting portion.
  
- 1     2.     The heat exchanger according to claim 1 wherein the body further comprises:  
2           a.     a first layer having the conducting portion and configured to pass fluid therealong  
3                   from the at least one inlet port; and  
4           b.     a second layer coupled to the first layer, wherein the heat exchanging layer is  
5                   configured between the first layer and the second layer.
  
- 1     3.     The heat exchanger according to claim 2 wherein the first layer further comprises a  
2           recess area having a heat conducting region in contact with the heat exchanging layer.
  
- 1     4.     The heat exchanger according to claim 2 wherein the first layer includes the at least one  
2           inlet port.
  
- 1     5.     The heat exchanger according to claim 2 wherein the first layer includes the at least one  
2           outlet port.
  
- 1     6.     The heat exchanger according to claim 2 wherein the second layer includes the at least  
2           one inlet port.

- 1 7. The heat exchanger according to claim 2 wherein the second layer includes the at least  
2 one outlet port.
- 1 8. The heat exchanger according to claim 1 wherein the at least one inlet port is positioned  
2 substantially parallel with respect to the plane.
- 1 9. The heat exchanger according to claim 1 wherein the at least one inlet port is positioned  
2 substantially perpendicular with respect to the plane.
- 1 10. The heat exchanger according to claim 1 wherein the at least one outlet port is positioned  
2 substantially parallel with respect to the plane.
- 1 11. The heat exchanger according to claim 1 wherein the at least one outlet port is positioned  
2 substantially perpendicular with respect to the plane.
- 1 12. The heat exchanger according to claim 8 wherein the recess area includes a plurality of  
2 fluid inlet grooves through in the heat conducting area, the fluid inlet grooves for  
3 channeling fluid from the at least one inlet port to the heat exchanging layer.
- 1 13. The heat exchanger according to claim 8 wherein the second layer further comprises a  
2 plurality of fluid outlet grooves for channeling fluid from the heat exchanging layer to  
3 the second port.
- 1 14. The heat exchanger according to claim 1 wherein the fluid is in single phase flow  
2 conditions.
- 1 15. The heat exchanger according to claim 1 wherein at least a portion of the fluid is in two  
2 phase flow conditions.

- 1 16. The heat exchanger according to claim 1 wherein the conducting portion has a thickness  
2 dimension within the range of and including 0.3 to 0.7 millimeters.
- 1 17. The heat exchanger according to claim 1 wherein an overhang dimension is within the  
2 range of and including 0 to 15 millimeters.
- 1 18. The heat exchanger according to claim 1 wherein at least a portion of the fluid undergoes  
2 a transition between single and two phase flow conditions in the heat exchanger.
- 1 19. The heat exchanger according to claim 2 wherein the first layer is made of a material  
2 having a thermal conductivity of at least 100 W/mK.
- 1 20. The heat exchanger according to claim 2 wherein the first layer further comprises a  
2 plurality of pillars configured in a predetermined pattern along the interface layer.
- 1 21. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars  
2 has an area dimension within the range of and including (10 micron)<sup>2</sup> and (100 micron)<sup>2</sup>.
- 1 22. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars  
2 has a height dimension within the range of and including 50 microns and 2 millimeters.
- 1 23. The heat exchanger according to claim 20 wherein at least two of the plurality of pillars  
2 are separate from each other by a spacing dimension within the range of and including 10  
3 to 150 microns.
- 1 24. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars  
2 includes at least varying dimension along a predetermined direction.

- 1 25. The heat exchanger according to claim 20 wherein an appropriate number of pillars are  
2 disposed in a predetermined area along the interface layer.
- 1 26. The heat exchanger according to claim 1 wherein at least a portion of the first layer has a  
2 roughened surface.
- 1 27. The heat exchanger according to claim 20 wherein the plurality of pillars include a  
2 coating thereupon, wherein the coating has an appropriate thermal conductivity of at least  
3 10 W/m-K.
- 1 28. The heat exchanger according to claim 1 wherein the heat exchanging layer is made of a  
2 porous microstructure.
- 1 29. The heat exchanger according to claim 28 wherein the porous microstructure has a  
2 porosity within the range of and including 50 to 80 percent.
- 1 30. The heat exchanger according to claim 28 wherein the porous microstructure has an  
2 average pore size within the range of and including 10 to 200 microns.
- 1 31. The heat exchanger according to claim 28 wherein the porous microstructure has a height  
2 dimension within the range of and including 0.25 to 2.00 millimeters.
- 1 32. The heat exchanger according to claim 28 wherein the porous microstructure includes at  
2 least one pore having a varying dimension along a predetermined direction.
- 1 33. The heat exchanger according to claim 1 further comprising a plurality of microchannels  
2 disposed in a predetermined configuration along the first layer.

- 1     34.     The heat exchanger according to claim 33 wherein at least one of the plurality of  
2             microchannels has an area dimension within the range of and including (10 micron)<sup>2</sup> and  
3             (100 micron)<sup>2</sup>.
- 1     35.     The heat exchanger according to claim 33 wherein at least one of the plurality of  
2             microchannels has a height dimension within the range of and including 50 microns and  
3             2 millimeters.
- 1     36.     The heat exchanger according to claim 33 wherein at least two of the plurality of  
2             microchannels are separate from each other by a spacing dimension within the range of  
3             and including 10 to 150 microns.
- 1     37.     The heat exchanger according to claim 33 wherein at least one of the plurality of  
2             microchannels has a width dimension within the range of and including 10 to 100  
3             microns.
- 1     38.     The heat exchanger according to claim 1 wherein the first layer is coupled to the heat  
2             source.
- 1     39.     The heat exchanger according to claim 1 wherein the first layer is integrally formed to  
2             the heat source.
- 1     40.     The heat exchanger according to claim 1 wherein the heat source is an integrated circuit.
- 1     41.     The heat exchanger according to claim 1 further comprising a thermoelectric device  
2             positioned between the conducting portion and the heat source, wherein the  
3             thermoelectric device is electrically coupled to a power source.

- 1 42. The heat exchanger according to claim 41 wherein the thermoelectric device is integrally  
2 formed within the heat exchanger.
- 1 43. The heat exchanger according to claim 41 wherein the thermoelectric device is integrally  
2 formed within the heat source.
- 1 44. The heat exchanger according to claim 41 wherein the thermoelectric device is coupled  
2 to the heat exchanger and the heat source.
- 1 45. A heat exchanger configured to cool a heat source configured along a plane comprising:  
2 a. an interface layer for performing thermal exchange with the heat source and  
3 configured to pass fluid from a first side to a second side; and  
4 b. a manifold layer comprising:  
5 i. a first layer in contact with the heat source and having an appropriate  
6 thermal conductivity to pass heat to the first side of the interface layer;  
7 and  
8 ii. a second layer coupled to the first layer and in contact with the second  
9 side of the interface layer.
- 1 46. The heat exchanger according to claim 45 wherein the first layer further comprises a  
2 recess area having a heat conducting region in contact with the interface layer.
- 1 47. The heat exchanger according to claim 45 wherein the first layer includes the at least one  
2 inlet port.
- 1 48. The heat exchanger according to claim 45 wherein the first layer includes the at least one  
2 outlet port.

- 1 49. The heat exchanger according to claim 45 wherein the second layer includes the at least  
2 one inlet port.
- 1 50. The heat exchanger according to claim 45 wherein the second layer includes the at least  
2 one outlet port.
- 1 51. The heat exchanger according to claim 45 wherein the at least one inlet port is positioned  
2 substantially parallel with respect to the plane.
- 1 52. The heat exchanger according to claim 45 wherein the at least one inlet port is positioned  
2 substantially perpendicular with respect to the plane.
- 1 53. The heat exchanger according to claim 45 wherein the at least one outlet port is  
2 positioned substantially parallel with respect to the plane.
- 1 54. The heat exchanger according to claim 45 wherein the at least one outlet port is  
2 positioned substantially perpendicular with respect to the plane.
- 1 55. The heat exchanger according to claim 46 wherein the recess area includes a plurality of  
2 fluid inlet grooves through in the heat conducting region, the fluid inlet grooves for  
3 channeling fluid from at least one inlet port to the interface layer.
- 1 56. The heat exchanger according to claim 45 wherein the second layer further comprises a  
2 plurality of fluid outlet grooves for channeling fluid from the interface layer to at least  
3 one outlet port.
- 1 57. The heat exchanger according to claim 45 wherein the fluid is in single phase flow  
2 conditions.

- 1 58. The heat exchanger according to claim 45 wherein at least a portion of the fluid is in two  
2 phase flow conditions.
- 1 59. The heat exchanger according to claim 45 wherein the first layer has a thickness  
2 dimension within the range of and including 0.3 to 0.7 millimeters.
- 1 60. The heat exchanger according to claim 45 wherein an overhang dimension is within the  
2 range of and including 0 to 15 millimeters.
- 1 61. The heat exchanger according to claim 45 wherein at least a portion of the fluid  
2 undergoes a transition between single and two phase flow conditions in the heat  
3 exchanger.
- 1 62. The heat exchanger according to claim 45 wherein the thermal conductivity is at least  
2 100 W/m-K.
- 1 63. The heat exchanger according to claim 45 wherein the first layer further comprises a  
2 plurality of pillars configured in a predetermined pattern along the first layer.
- 1 64. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars  
2 has an area dimension within the range of and including (10 micron)<sup>2</sup> and (100 micron)<sup>2</sup>.
- 1 65. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars  
2 has a height dimension within the range of and including 50 microns and 2 millimeters.
- 1 66. The heat exchanger according to claim 63 wherein at least two of the plurality of pillars  
2 are separate from each other by a spacing dimension within the range of and including 10  
3 to 150 microns.



- 1 67. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars  
2 includes at least varying dimension along a predetermined direction.
- 1 68. The heat exchanger according to claim 63 wherein an appropriate number of pillars are  
2 disposed in a predetermined area along the interface layer.
- 1 69. The heat exchanger according to claim 45 wherein at least a portion of the first layer has  
2 a roughened surface.
- 1 70. The heat exchanger according to claim 63 wherein the plurality of pillars include a  
2 coating thereupon, wherein the coating has an appropriate thermal conductivity of at least  
3 10 W/m-K.
- 1 71. The heat exchanger according to claim 45 wherein the interface layer is made of a porous  
2 microstructure.
- 1 72. The heat exchanger according to claim 71 wherein the porous microstructure has a  
2 porosity within the range of and including 50 to 80 percent.
- 1 73. The heat exchanger according to claim 71 wherein the porous microstructure has an  
2 average pore size within the range of and including 10 to 200 microns.
- 1 74. The heat exchanger according to claim 71 wherein the porous microstructure has a height  
2 dimension within the range of and including 0.25 to 2.00 millimeters.
- 1 75. The heat exchanger according to claim 71 wherein the porous microstructure includes at  
2 least one pore having a varying dimension along a predetermined direction.

- 1     76.     The heat exchanger according to claim 45 further comprising a plurality of  
2           microchannels disposed in a predetermined configuration along the first layer.
- 1     77.     The heat exchanger according to claim 76 wherein at least one of the plurality of  
2           microchannels has an area dimension within the range of and including (10 micron)<sup>2</sup> and  
3           (100 micron)<sup>2</sup>.
- 1     78.     The heat exchanger according to claim 76 wherein at least one of the plurality of  
2           microchannels has a height dimension within the range of and including 50 microns and  
3           2 millimeters.
- 1     79.     The heat exchanger according to claim 76 wherein at least two of the plurality of  
2           microchannels are separate from each other by a spacing dimension within the range of  
3           and including 10 to 150 microns.
- 1     80.     The heat exchanger according to claim 76 wherein at least one of the plurality of  
2           microchannels has a width dimension within the range of and including 10 to 100  
3           microns.
- 1     81.     The heat exchanger according to claim 45 wherein the first layer is coupled to the heat  
2           source.
- 1     82.     The heat exchanger according to claim 45 wherein the first layer is integrally formed to  
2           the heat source.
- 1     83.     The heat exchanger according to claim 45 wherein the heat source is an integrated circuit.

- 1 84. The heat exchanger according to claim 45 further comprising a thermoelectric device  
2 positioned between the first layer and the heat source, wherein the thermoelectric device  
3 is electrically coupled to a power source.
- 1 85. The heat exchanger according to claim 84 wherein the thermoelectric device is integrally  
2 formed within the heat exchanger.
- 1 86. The heat exchanger according to claim 84 wherein the thermoelectric device is integrally  
2 formed within the heat source.
- 1 87. The heat exchanger according to claim 84 wherein the thermoelectric device is coupled  
to the heat exchanger and the heat source.
- 1 88. A method of manufacturing a heat exchanger configured to cool a heat source positioned  
2 along a plane, the method comprising the steps of:  
3 a. providing a first layer configurable to be in contact with the heat source and to  
4 pass fluid along a heat conducting surface;  
5 b. coupling a second layer to the first layer, wherein a first side of the second layer  
6 is in contact with the heat conducting surface and configured to pass fluid from  
7 the first layer therethrough; and  
8 c. coupling a third layer to the first and second layers, wherein a second side of the  
9 second layer is in contact with the third layer.
- 1 89. The method of manufacturing according to claim 88 wherein the first layer further  
2 comprises a recess area having the heat conducting surface.

- 1     90.     The method of manufacturing according to claim 88 wherein the heat exchanger includes  
2             at least one inlet port for channeling fluid to the first side and at least one outlet port for  
3             channeling fluid from the second side.
- 1     91.     The method of manufacturing according to claim 90 wherein the first layer includes the  
2             at least one inlet port.
- 1     92.     The method of manufacturing according to claim 90 wherein the first layer includes the  
2             at least one outlet port.
- 1     93.     The method of manufacturing according to claim 90 wherein the third layer includes the  
2             at least one inlet port.
- 1     94.     The method of manufacturing according to claim 90 wherein the third layer includes the  
2             at least one outlet port.
- 1     95.     The method of manufacturing according to claim 90 wherein the at least one inlet port is  
2             positioned substantially parallel with respect to the plane.
- 1     96.     The method of manufacturing according to claim 90 wherein the at least one inlet port is  
2             positioned substantially perpendicular with respect to the plane.
- 1     97.     The method of manufacturing according to claim 90 wherein the at least one outlet port is  
2             positioned substantially parallel with respect to the plane.
- 1     98.     The method of manufacturing according to claim 90 wherein the at least one outlet port is  
2             positioned substantially perpendicular with respect to the plane.

- 1     99.     The method of manufacturing according to claim 89 wherein the recess area includes a  
2            plurality of fluid inlet grooves along the heat conducting surface, the fluid inlet grooves  
3            for channeling fluid from at least one inlet port to the second layer.
- 1     100.    The method of manufacturing according to claim 88 wherein the fluid is in single phase  
2            flow conditions.
- 1     101.    The method of manufacturing according to claim 88 wherein at least a portion of the  
2            fluid is in two phase flow conditions.
- 1     102.    The method of manufacturing according to claim 88 wherein the first layer has a  
2            thickness dimension within the range of and including 0.3 to 0.7 millimeters.
- 1     103.    The method of manufacturing according to claim 88 wherein an overhang dimension is  
2            within the range of and including 0 to 15 millimeters.
- 1     104.    The method of manufacturing according to claim 88 wherein at least a portion of the  
2            fluid undergoes a transition between single and two phase flow conditions in the heat  
             exchanger.
- 1     105.    The method of manufacturing according to claim 88 wherein the first layer is made of a  
2            material having a thermal conductivity of at least 100 W/m-K.
- 1     106.    The method of manufacturing according to claim 88 further comprising forming a  
2            plurality of pillars in a predetermined pattern along the interface layer.

- 1     107.    The method of manufacturing according to claim 106 wherein at least one of the plurality  
2            of pillars has an area dimension within the range of and including (10 micron)<sup>2</sup> and (100  
3            micron)<sup>2</sup>.
- 1     108.    The method of manufacturing according to claim 106 wherein at least one of the  
2            plurality of pillars has a height dimension within the range of and including 50 microns  
3            and 2 millimeters.
- 1     109.    The method of manufacturing according to claim 106 wherein at least two of the  
2            plurality of pillars are separate from each other by a spacing dimension within the range  
3            of and including 10 to 150 microns.
- 1     110.    The method of manufacturing according to claim 106 wherein at least one of the plurality  
2            of pillars includes at least varying dimension along a predetermined direction.
- 1     111.    The method of manufacturing according to claim 88 further comprising configuring at  
2            least a portion of the interface layer to have a roughened surface.
- 1     112.    The method of manufacturing according to claim 88 wherein the second layer is made of  
2            a micro-porous structure.
- 1     113.    The method of manufacturing according to claim 112 wherein the porous microstructure  
2            has a porosity within the range of and including 50 to 80 percent.
- 1     114.    The method of manufacturing according to claim 112 wherein the porous microstructure  
2            has an average pore size within the range of and including 10 to 200 microns.

- 1      115.    The method of manufacturing according to claim 112 wherein the porous microstructure  
has a height dimension within the range of and including 0.25 to 2.00 millimeters.
- 1      116.    The method of manufacturing according to claim 88 further comprising forming a  
2      plurality of microchannels onto the first layer.
- 1      117.    The method of manufacturing according to claim 116 wherein at least one of the plurality  
2      of microchannels has an area dimension within the range of and including (10 micron)<sup>2</sup>  
3      and (100 micron)<sup>2</sup>.
- 1      118.    The method of manufacturing according to claim 116 wherein at least one of the plurality  
2      of microchannels has a height dimension within the range of and including 50 microns  
3      and 2 millimeters.
- 1      119.    The method of manufacturing according to claim 116 wherein at least two of the plurality  
2      of microchannels are separate from each other by a spacing dimension within the range  
3      of and including 10 to 150 microns.
- 1      120.    The method of manufacturing according to claim 116 wherein at least one of the plurality  
2      of microchannels has a width dimension within the range of and including 10 to 100  
3      microns.
- 1      121.    The method of manufacturing according to claim 88 wherein the first layer is coupled to  
2      the heat source.
- 1      122.    The method of manufacturing according to claim 88 wherein the first layer is integrally  
2      formed to the heat source.

- 1     123.   The method of manufacturing according to claim 88 wherein the heat source is an  
2           integrated circuit.
- 1     124.   The method of manufacturing according to claim 88 further comprising configuring a  
2           thermoelectric device between the first layer and the heat source, wherein the  
3           thermoelectric device is electrically coupled to a power source.
- 1     125.   The method of manufacturing according to claim 124 wherein the thermoelectric device  
2           is integrally formed within the heat exchanger.
- 1     126.   The method of manufacturing according to claim 124 wherein the thermoelectric device  
2           is integrally formed within the heat source.
- 1     127.   The method of manufacturing according to claim 124 wherein the thermoelectric device  
2           is coupled to the heat exchanger and the heat source.